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ASNT resumed the store's orders. You may experience more processing time on purchases as we maintain the safest practices possible for limited staff on site. Please visit FedEx here for all information on service impact. If you have any questions, please contact Customer Service at (800) 222-2768 or (614) 274-6003 or email us at customersupport@asnt.org. The question-and-answer series provides a targeted study for those preparing for the NDT certification exams. A great way to review NDT material and prepare for testing situations. Recommended questions and answers I, II and III levels. This package includes all available supplements Recommended Practice No. SNT-TK-1A (13 books), Plus Recommended Practice No. SNT-TK-1A (2011 edition). The package includes the following methods of testing NDT or methods: Acoustic emissions, Leak tests (Bubble Leak, Halogen Diode Detector, Mass Spectrometer, Pressure Change Measurement) Electromagnetic, Liquid Penetrant, Magnetic Particle, Neutron Radiographic, Radiographic, Heat and Infrared, Ultrasound and Visual Testing. Party Price: \$230.00 Non-member price: \$305.00 Options Additional Terms Additional Terms Of the Book, including ePDF books and merchandise. All sales are final on software and multimedia products. All customers should request a return authorization number from ASNT before trying to return any items. Materials returned to ASNT must be prepaid. Only unused or defective materials will be considered as refunds. If the set is purchased, the full set must be returned to receive a refund. Refunds are not accepted after 45 days from the date of the invoice. Damaged items: If the item is damaged contact ASNT immediately and keep the shipping container. 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Delivery request: We may not accept applications for short or lost deliveries 10 days from the shipping date for domestic customers or 20 days from the shipping date for international customers. You're You The free preview page 2 does not appear in this preview. ASNT resumed the store's orders. You may experience more processing time on purchases as we maintain the safest practices possible for limited staff on site. Please visit FedEx here for all information on service impact. If you have any questions, please contact Customer Service at (800) 222-2768 or (614) 274-6003 or email us at customersupport@asnt.org. Price: \$21.00 Non-member price: \$27.95 Options Edition 2006 2011 2016 Format PDF Softcover Additional terms Additional details Item number: 2078 Published: 2012 Pages: 20 ISBN: 978-1-57117-236-5 Terms and conditions, ePDF books and products: All sales are final in software and multimedia products. 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Customs, duties and taxes vary greatly from country to country; Please contact your local customs authority for details of the estimated costs. If taxes and fees are not paid by the customer, the order is lost and not refunded. The buyer is responsible for advising ASNT of any customs rules pertaining to the order and for providing all appropriate forms of customs declaration forms with an order. Please write this information ShopASNT@asnt.org along with the order number. Delivery request: We may not accept applications for short or lost deliveries 10 days from the shipping date for domestic customers or 20 days from the shipping date for international customers. Go to the contents of the tong hieu qua của c/c phưng ph/ kiểm tra kh'ng ph' hủ - Unbreakable Testing (NDT) phu thuc rat nhieu wao khã nan của nhon sự c'ch nhem thực hiện c'ng việc l'ın quan đên NDT. Nhu câu về nhon l'c the ability to perform c'ng work. NDT tasks are very large in all areas of industry. In order to determine the needs of n'y, c/c system is developed to ensure that the NDT is integrated, passing the 'n' g' exam, including b' written exam v' real h'nh, etc. sufficient experience to apply c'c ph'p method v' technical ph' practical NDT work. A person who meets all three requirements is rated as qualified. When evaluated as such, they can be certified and certified differently by multiple NDT certification systems, as summarized below. NDT certification systems in the world have quite a few NDT certification systems, but in general they can be classified into two main categories: the employer-based certification system and the central certification system. In the governing body's certification system, here are internal certificates, the governing body is responsible for managing, administering the learning process and evaluating exams for its employees and managing the documentation of the learning process, experience and exams in accordance with their standards or recommended practice. Most systems of this type allow, accept training services and conduct assessment examinations provided by external organizations, if properly registered, and the governing body has identified these services that meet the individual requirements described in their written practice. Based on evidence of qualifications, the governing body may issue a certificate in the form of a formal degree or form, as well as allow its employees to perform the tasks and tasks of the NDT. Because the internal certification system often adapts to the needs of the governing body, the certificate expires when the employee leaves the company where the certificate is issued. In the central certification system, exams are administered by a third-party organization independently based on the central certification standard. In order to be eligible for these exams, applicants must provide acceptable documentation of the learning process and experience to the central certification authority. After successfully passing the exams conducted by an independent third party, the certification authority will issue a certificate confirming the retainer and named in the certificate, which met the requirements and passed the exams, as described in the third-party certification system. The governing body can then select this third-party certificate as proof of qualification. Like internal certificate systems, the governing body has full responsibility for allowing the certificate holder to perform NDT tasks and tasks. Most certification programs have three NDT levels: Level I (1), Level II (2) and Level III (3). Because the requirements for the three systems are very similar, the following is a summary of the relevant content from the 2006 version of ASNT Recommended Practice No. SNT-TK-1A. The level of inspection does not destroy NDT Level I as an individual must be qualified for the proper implementation of specific standard content, specific NDT inspection work and specific assessments to take or remove (subjects) in accordance with written instructions and records of the record this result. Tier I NDT must provide the necessary guidance and supervision of a person with Tier II or Tier III NDT certification. NDT Level II is the person who was required to set and set equipment standards, explain and evaluate test results in accordance with rules, standards and specifications. Level II NDT must understand the scope (opportunities) and limitations of the methods by which it is able and should perform training and training duties without work (on-site) training for first-level NDT and trainees. Level II NDT should be able to organize and report the results of the NDT tests. NDT Level III is a person who is able to develop, evaluate and approve processes, establish and approve methods, rules, standards, criteria and processes, and clarify specific methods, methods and processes of NDT for use. Level III NDT should have a well-informed experience in materials, manufacturing and manufacturing technologies that are sufficiently used to establish methods and support the establishment of standards for adoption where these standards are not available. Level III of NDT should have a general understanding of the ndt methods used. Tier III NDT, in the method by which it is certified, should be able to train and test Tier I and II NDT for certification in these methods. The basic requirements for certification, certification of non-destructive tests: training, exams, tests on learning experience do not destroy the training of NDT on the basis of basic content (Outlines). This set of basic content creates a knowledge unit about NDT (NDT Body of Knowledge - BOK). The development of BOK comes with experts in each topic from the industry who perform work task analysis (JTA) that will determine what knowledge and skills are needed for different skill levels. The second step is to identify the main themes and content of what training is needed to cover the requirements of understanding for each level, as defined by JTA. Finally, references must be recognized so that the person seeking certification can study and study the basic topic required before passing the evaluation exams. The main knowledge and content units required to teach ASNT NDT testing techniques can be found in the U.S. National Standards: ANSI/ASNT American National Standard CP-105, ASNT Standard Topical Outlines for non-destructive testing staff qualifications. (Latest version of ANSI/ASNT CP-105-2016) Written tests. There are two written tests used to assess levels I and II, namely general and specific tests. The overall test should be based on the principles and theory of the applicable testing method. The specific test should focus on the equipment, processes and methods of NDT that people may face in specific responsibilities; This test should include or rules, standards and criteria criteria acceptable for use in NDT's attached work tasks. The number of questions described in the certification or practice standard applies. For exams administered under the internal certification system, Tier III NDT must develop exam content to focus on testing methods and methods, rules and standards that applicants can perform in specific duties for the central certification system, the international iso standard ISO 17024 requires that exams be fair, valuable, and reliable. To confirm the truth, value and reliability, general compliance and correct any defects identified at the annual frequency, the appropriate method and procedures (such as the collection and maintenance of statistics) are required. Practical exams. The practical examination should require candidates to demonstrate knowledge and ability to operate the necessary NDT equipment and the ability to record and analyse results according to the required level. This test requires at least ten (10) different checkpoints to determine the parameters of testing and the requirements for the governing body process. Since the exams under the central certification program cannot cover all situations of all testing methods and methods, the governing body responsible for allowing staff to perform NDT tasks must determine whether the exams of the central certification system meet their own needs. Otherwise, additional employer exams for specific jobs may be required. NOTE: In an internal certification system, only the governing body can classify (allow) NDT employees to perform NDT tasks and tasks. External training and evaluation providers may issue certificates to confirm the learning process and conduct successful exams, rather than to certify or certify NDT certificates. The governing body must describe in its written practice that it accepts these trainings and evaluations, and after documenting the experience of the current human eye examination, the governing body may category (allow) that person to perform the work of the NDT. Experience. The SNT-TK-1A document defines: Work related to the specific NDT method under the guidance and guidance of a qualified person includes the introduction of this method of NDT and related activities, but does not include the time spent on organized training programmes. Materials from other certification programs have a similar definition. The length of experience required for each testing method and/or method varies depending on the complexity of the verification process and the difficulty of explaining the test results. All documentation of certification programs has different requirements in fact, they are similar. The data table below compares training requirements and experience of typical NDT certification systems: U.S. National Standard ANSI/ASNT CP-105, non-destructive test - personnel qualification and certification; ASNT Practice Method: Recommended Practice No. SNT-TK-1A, Skills and Certification of Non-Destructive Testing Personnel, ACP-CP-1, Reverend 6 (9/9/09); International standards: ISO 9712, Non-destructive testing - staff qualification and certification; European Standards: EN 473, Non-destructive testing - NDT personnel qualification and certification - General Principles. Table comparison of training needs and NDT experience Number of hours of training and experience is ISO 9712 for the version issued in the United States CP-106, and the document Recommended Practice No. SNT-TK-1A-2006 is the same. SNT-TK-1A offers a number of first-time training hours; and all other materials list only a minimum number of training hours. CP-106 and Recommended Practice No. SNT-TK-1A does not require additional training for Level III. Practical training can be up to 50% of the training hours in these methods. CP-106, SNT-TK-1A and ACCP require time at the same level as Level II, based on the level of formal human education. Plus time, for example, with UT Level III, the total training period is 160 (40-80-40), and the experience time is 3-9-18, or a total of 30 months. If a person is rated directly at level 3, with no time at level 2, the experience should include the total time required for Level 2 and Level 3. With a technical school diploma or a year plus 2 years of study at a recognized science or engineering school; Without this level, the number of months of experience required doubles the amount of training and ET experience in SNT-TK-1A depending on the technique, and depending on the method in CP-106 and ACCP. Additional ISO 9712:2005 Training Notes: Number of hours of training based on candidates with mathematical skills and initial understanding of materials and processes. Otherwise, the certification and certification organization may require additional training. The number of hours of training includes both practical and theoretical courses. The duration of training can be reduced to 50% when the desired certificate is limited to the application of the method. Reducing to 50% of the total number of hours required for training can be accepted by the certification authority for applicants, graduates of technical or university school, or for at least two years of study at a college or university. Notes on additional training on 473:2006 standard: Note: ISO 9712: 2005 and EN 473:2008 are now generally integrated into ISO EN 9712: 2012. Other components of the internal certification program, in addition to training, evaluation and experience requirements, there are other requirements for the development and administration of internal certification certification including the development of written practices, the requirement to re-license certificates and document certificate records. Written practice. Because the Recommended Practice No. SNT-TK-1A only provides guidelines, so the governing body is required to create a corporate NDT certification process known as written practice. The governing body should review the guidelines of the CST-TK-1A document and determine which guidelines would apply to their NDT requirements, and then they should establish a process of monitoring, management of training, evaluation and certification for NDT staff. Document dossier. All internal NDT certification programs require the governing body to certify each person's certificates with NDT certification. The CP-189 standard further identifies additional requirements for this subject, which include at least one training record, a record certificate, a record of experience, a previous record of experience (if any, such as when working for another company), ongoing employee tests and an eye inspection recording. The documentation requirements for documents, standards of SNT-TK-1A, CP-189 and NAS 410 are shown in the table below. (The European standard EN 4179 has the same requirements as the NAS 410.) Comparison of certificate systems and documentation requirements for non-destructive SNT-TK-1ACP-189NAS 410 / EN 4179SNT-TK-1A is a recommendation made for the study and certification of non-destructive tests. The document uses a word must-must. Certificates can be revoked by the employer and re-issued at any time. The recommended re-examination period is 5 years. Certificates that expire or are revoked when CP-189 employers cease to be standard for exams and certificates, in the documents that use the word will - must. Re-examination every 5 years Re-examination every 10 years The name of the person to whom the certificate is issued. NDT qualifications and methods. The educational experience and human experience are certified. The statement indicates the completion of the relevant training process in accordance with the written practice of the governing body. The results of eye tests for the current term of the certificate. Written tests or proof of completion meet exam requirements. Other consistent evidence of qualifications are satisfactory when used to replace specific exams or as described in the written practice of the governing body. Combined test results or other relevant evaluation evidence. Level III signature confirms the qualification of the candidate for the certificate. The date of certification and/or the date of re-certification and the date of issuance of the permit for the introduction of NDT. The certificate expires. The signatures of the competent staff of the governing body in the certificate dossier contains at least the following information: Level II and the NDT method, including verification methods; Test results achieved by man WITH LEVEL III, III. Copy of ASNT Level III certificate expiration date, suspension, rehabilitation, restoration and signing, printing the name and surname of the person competent to issue the certificate; NDT Training dossier Staff training documents should be retained, which determines: ndt human training; training organizations; School day; Training hours Proof of a successful conclusion; and the name of the instructor. NDT Experience Profiles confirming individual experience of performing various non-destructive tests should be retained in order to verify the initial certification experience and the following experience of previous experience NDT Training Evidence and previous experience of individuals should be retained if previous training and experience must meet the requirements of this standard. Eye exam recording Current eye recording exams are required and the name of the person who is certified is recorded. The qualifications, methods and methods with which individuals are provided. The latest written, practical and score tests from neighboring previous exams. If you use App A, the document used for Level III is re-certified. The date of the certificate and the expiration date of the current certificate. The NDT learning process determines the origin, type of training, school day and number of school hours and, if applicable, documents as required by sections 6.1.2 and 6.1.3. The NDT experience process includes any pre-certification, both current and former employers, confirming that they meet the requirements of professional qualifications and, where appropriate, documentation, as required by sections 6.3.1 and 6.3.2. Latest (or current) vision results and color recognition tests. Level and official training materials when used in accordance with quality requirements. The name and signature of the certification permit representative. Voi C/c chứng chỉ giờ hạn Level I, II (2), III (3). All certification levels can be extended to valid for an additional specified period by identifying any of the following criteria. Provide proof of technical effectiveness continues satisfactorily Re-examination of the certified method Candidates requesting a re-request or renewal certificate can provide information sent to the certification center along with the following documents: the certificate of experience certified by the company (or companies) works from the moment of certification. Valid eye examination documents are checked and signed by an ophthalmologist or ophthalmologist Please note that the training center has every right to check your experience and other documents submitted prior to the re-approval of the certificate. If the applicant is unable to submit the original certificate along with other documents before the expiration of its certification period, must be present for a re-examination. List of non-destructive inspection training companies (NDT) in Vietnam companies and contact information RTVVTTPETGWTWITPMI Ward 11, Wung Tau City, Vietnam Phone: (No 84) 64 3 554 235 - Fax: (No84) 64 3 554 236 Email: email protected hotline: Ms. Bar (No 84) 933 626 579 Mr. Nhu (No 84) 933 81 5353 o o o o o o ADVANCED INSPECTION TECHNOLOGY CO., LTD. Address 17/69A Le Van Sy, Ward 10, Fu Nhuan District, Ho Chi Minh City. Mobile: 84.905592237 Email: protected email o o o o o o Indestructible Assessment Center (NDE) Address: 140 NGUYEN TUAN, THANH XUAN, HANOI Phone: 0435577881/112; FAX: 0435577882 Mobile: 0982.396.035/0903.207.710 Email: email protected o o o o o o Ho Chi Minh City Nuclear Center Address: 217, Nguyen Trai, Ward Ho Chi Minh City Phone: (84-8) 3835.6568 - Fax: (84-8) 3836.7361 Mobile: 09138067 36 (Mr. Son) o o o o o o If companies that perform non-destructive training inspection services are not on the list or information is inaccurate, please contact us for the latest information. Information on the methods of non-destructive testing CodeSexgrade imagingVT Visual inspectionUT Ultrasound TestFMT remote inspection Liquid osmosis testETEGWTK vortex test Ultrasonic test controlled wave WIThe welded testITThe PMI the thickness of the measurement testThe rapid recognition of alloyHSVVV High-speed video test test test does not destroy CodeThe range test-test performs a long-range test The vortex of the current technology phaseRVI Visual inspection using xPAUT observation endoscopic deviceform arrayTOFD ultrasonic test time transmission of diffraction timeIRIS ultrasonic detector test rotationDLA Multi-component metal welded test with ultrasonic phase phase thucing engineeringCRThe radioisotavation method using digital film asnt-tc-1a-2011 pdf

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